SAFETY DATA SHEET

According to OSHA Hazcom Standard 29 CFR 1910.1200

Rectified Fermentation Alcohol(RFA)

1. IDENTIFICATION

A. Product name

- Rectified Fermentation Alcohol(RFA)

B. Recommended use and restriction on use

- General use: Solvent and extraction agents, Food and food additives, Pharmaceuticals
- Restriction on use: Do not use any other purpose

C. Manufacturer / Supplier / Distributor information

○ **Manufacturer information**

- Company name: Korea Alcohol Industrial Co., LTD.
- Address: (Headquater) 14, Tapsil-ro 35beon-gil, Giheung-gu, Yongin-si, Gyeonggi-do, Korea
  (Ulsan office) 66, Sanggae-ro, Nam-gu, Ulsan, Korea
- Emergency telephone number: (Headquater)(+82)31-881-8100, (Ulsan office)(+82)52-259-4761~2

○ **Supplier/Distributor information**

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2. HAZARD IDENTIFICATION

A. GHS Classification

- Flammable liquids : Category2
- Serious eye damage/irritation : Category2
- Carcinogenicity : Category1A(Limited to food use)

B. GHS label elements

○ **Hazard symbols**



○ **Signal words**

- Danger

○ **Hazard statements**

- H225 Highly flammable liquid and vapour
- H319 Causes serious eye irritation
- H350 May cause cancer

○ **Precautionary statements**

1) Prevention

- P201 Obtain special instructions before use.
- P202 Do not handle until all safety precautions have been read and understood.
- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P233 Keep container tightly closed.

- P240 Ground and bond container and receiving equipment.
- P241 Use explosion-proof electrical/ventilating/lighting/equipment.
- P242 Use non-sparking tools.
- P243 Take action to prevent static discharges.
- P264 Wash hands thoroughly after handling.
- P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.

2) Response

- P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P308+P313 If exposed or concerned: Get medical advice/attention.
- P337+P313 If eye irritation persists: Get medical advice/attention.
- P370+P378 In case of fire: Use Suitable extinguishing media for extinction(Refer Section SDS 5).

3) Storage

- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

4) Disposal

- P501 Dispose of contents/container in accordance with local/regional/national/international regulation

C. Other hazards which do not result in classification

- Not available

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	Trade names and Synonyms	CAS No.	Content(%)
Ethanol	Alcohol anhydrous ; Alcohol dehydrated ; Ethyl alcohol ; Ethanol solution ; Alcohol ; Fermentation alcohol ; Algrain ; Ethyl hydrate ; Ethyl hydroxide	64-17-5	95.0≤
Water	Aqua; Dihydrogen oxide	7732-18-5	<5.0

4. FIRST AID MEASURES

A. Eye contact

- Do not rub your eyes.
- Immediately flush eyes with plenty of water for at least 15 minutes and call a doctor/physician.
- Get medical attention immediately.
- Go to the hospital immediately if symptoms(flare, irritate) occur.
- Remove contact lenses if worn.

B. Skin contact

- Flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes.
- Wash contaminated clothing thoroughly before re-using.
- Get medical attention immediately.
- Remove contaminated clothing, shoes and isolate.
- Wear gloves when washing the patient, and please avoid contact with contaminated clothing.

C. Inhalation contact

- Take specific treatment if needed.
- When exposed to large amounts of steam and mist, move to fresh air.
- Get medical attention immediately.
- If breathing is stopped or irregular, give artificial respiration and supply oxygen.

D. Ingestion contact

- Please be advised by doctor whether induction of vomit is demanded or not.
- Rinse your mouth with water immediately.
- Get medical attention immediately.

E. Delayed and immediate effects and also chronic effects from short and long term exposure

- Not available

F. Notes to physician

- Notify medical personnel of contaminated situations and have them take appropriate protective measures.
- If exposed or concerned, get medical attention/advice.

5. FIREFIGHTING MEASURES

A. Suitable (Unsuitable) extinguishing media

- Avoid use of water jet for extinguishing
- Dry chemical, carbon dioxide, regular foam extinguishing agent, water spray

B. Specific hazards arising from the chemical

- Causes serious eye irritation
- Highly flammable liquid and vapour
- May cause cancer

C. Special protective actions for firefighters

- Avoid inhalation of materials or combustion by-products.
- Cool containers with water until well after fire is out.
- Do not approach the tank surrounded by fire until it is extinguished.
- In case of conflagration, use automatic fire sprinkler. Major fire may require withdrawal, allowing the object itself to burn.
- Keep unauthorized personnel out.

6. ACCIDENTAL RELEASE MEASURES

A. Personal precautions, protective equipment and emergency procedures

- Do not touch spilled material. Stop leak if you can do it without risk.
- Handle the damaged containers or spilled material after wearing appropriate protective equipment
- Move container to safe area from the leak area.
- Must work against the wind, let the upwind people to evacuate.
- Remove all sources of ignition.

B. Environmental precautions

- If large amounts have been spilled, inform the relevant authorities.
- Prevent runoff and contact with waterways, drains or sewers.

C. Methods and materials for containment and cleaning up

- Appropriate container for disposal of spilled material collected.
- Dike for later disposal.
- Disposal of waste shall be in compliance with the Wastes Control Act
- Large spill : Stay upwind and keep out of low areas. Dike for later disposal.
- Notify the central and local government if the emission reach the standard threshold.

7. HANDLING AND STORAGE

A. Precautions for safe handling

- Avoid contact with incompatible materials.
- Avoid direct physical contact.
- Comply with all applicable laws and regulations for handling
- Dealing only with a well-ventilated place.
- Do not handle until all safety precautions have been read and understood.

B. Conditions for safe storage, including any incompatibilities

- Avoid direct sunlight.
- Check regularly for leaks.
- Do not apply any physical shock to container.
- Do not apply direct heat.
- Do not use damaged containers.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

A. Exposure limits

○ **ACGIH TLV**

- [Ethanol] : STEL 1000 ppm URT irr

○ **OSHA PEL**

- [Ethanol] : 1000 ppm, 1900 mg/m3

B. Engineering controls

- Business owner is recommended to maintain below recommended exposure limits for the working place with general exhaust of gas/vapour/mist/fume.

C. Individual protection measures, such as personal protective equipment

○ Respiratory protection

- Any air-purifying respirator with a full facepiece and an organic vapor canister.
- Any chemical cartridge respirator with a full facepiece and organic vaporcartridge(s).
- Any chemical cartridge respirator with organic vapor cartridge(s).
- Consider warning properties before use.
- For Unknown Concentration or Immediately Dangerous to Life or Health : Any supplied-air respirator with full facepiece and operated in a pressure-demand or other positive-pressure mode in combination with a separate escape supply. Any self-contained breathing apparatus with a full facepiece.
- Respiratory protection is ranked in order from minimum to maximum.
- Under conditions of frequent use or heavy exposure, Respiratory protection may be needed.

○ Eye protection

- Provide an emergency eye wash station and quick drench shower in the immediate work area.
- Wear primary eye protection such as splash resistant safety goggles with a secondary protection face shield.

○ Hand protection

- Wear appropriate chemical resistant glove.

○ Skin protection

- Wear appropriate chemical resistant protective clothing.

○ **Others**

- Not available

9. PHYSICAL AND CHEMICAL PROPERTIES

A. Appearance	
- Appearance	Liquid
- Color	Colorless
B. Odor	Wine or whiskey smell
C. Odor threshold	10 ppm
D. pH	7(10g/L, H2O, 20°C)
E. Melting point/Freezing point	-114.1℃
F. Initial Boiling Point/Boiling Ranges	78.5 °C
G. Flash point	13℃
H. Evaporation rate	Not available
I. Flammability(solid, gas)	Not applicable (Flammable liquids)
J. Upper/Lower Flammability or explosive limits	27.7 / 3.1 %
K. Vapour pressure	5.8 kPa (20℃)
L. Solubility	789,000 mg/l (20℃)
M. Vapour density	1.6 (air=1)
N. Specific gravity(Relative density)	0.81639 (15°C/15°C)
O. Partition coefficient of n-octanol/water	-0.32 (Log Kow)
P. Autoignition temperature	400℃
Q. Decomposition temperature	Not available
R. Viscosity	1.074 cP (20℃, mPa s)
S. Molecular weight	46.07 g/mol

10. STABILITY AND REACTIVITY

A. Chemical Stability

- This material is stable under recommended storage and handling conditions.

B. Possibility of hazardous reactions

- Cylinders exposed to fire may vent and release flammable gas.

C. Conditions to avoid

- Avoid contact with incompatible materials and condition.
- Avoid: Heating, Flames and hot surfaces
- Avoid contact with heat, sparks, flame or other ignition sources.

D. Incompatible materials

- Not available

E. Hazardous decomposition products

- May emit flammable vapour if involved in fire.

11. TOXICOLOGICAL INFORMATION

A. Information on the likely routes of exposure

○ **Respiratory tracts**

- Not available

○ **Oral**

- Not available

○ **Eye·Skin**

- Not available

B. Delayed and immediate effects and also chronic effects from short and long term exposure

○ **Acute toxicity**

*** Oral**

- Product (ATEmix) : >5000mg/kg
- [Ethanol] : LD50 10470 mg/kg Rat (OECD TG 401, ECHA)
- [Water] : LD50 > 90000 mg/kg Rat (LD50 > 90 ml/kg) (HSDB)

*** Dermal**

- Product (ATEmix) : Not available
- Not available

*** Inhalation**

- Product (ATEmix) : >50.0mg/L, Vapour, 4hr
- [Ethanol] : Vapor LC50 124.7 mg/L 4 hr Rat (OECD TG 403, ECHA)

○ **Skin corrosion/irritation**

- Not available

○ **Serious eye damage/irritation**

- Causes serious eye irritation

○ **Respiratory sensitization**

- Not available

○ **Skin sensitization**

- Not available

○ **Carcinogenicity**

*** IARC**

- [Ethanol] : Group 1(Limited to alcohol drinking)

*** OSHA**

- Not available

*** ACGIH**

- [Ethanol] : A3

*** NTP**

- Not available

*** EU CLP**

- Not available

*** Other information**

- Not applicable

○ **Germ cell mutagenicity**

- Not available

○ **Reproductive toxicity**

- Not available

○ **STOT-single exposure**

- Not available

○ **STOT-repeated exposure**

- Not available

○ **Aspiration hazard**

- Not available

12. ECOLOGICAL INFORMATION

A. Ecotoxicity

○ **Fish**

- [Ethanol] : LC50 15.3 g/L 96 hr Pimephales promelas (US EPA method E03-05), NOEC 250 mg/L 120 hr Danio rerio (OECD TG 212) (ECHA)

○ **Crustaceans**

- [Ethanol] : LC50 5012 mg/L 48 hr Ceriodaphnia dubia (ASTM E729-80), NOEC 2 mg/L 10 d Ceriodaphnia dubia (ECHA)

○ **Algae**

- [Ethanol] : EC50 275 mg/L 72 hr Chlorella vulgaris (OECD TG 201) (ECHA)

B. Persistence and degradability

○ **Persistence**

- [Ethanol] : log Pow -0.35 (24 °C, pH 7.4) (OECD TG 107, ECHA)
- [Water] : log Kow -1.38 (HSDB)

○ **Degradability**

- Not available

C. Bioaccumulative potential

○ **Bioaccumulative potential**

- Not available

○ **Biodegradation**

- [Ethanol] : Readily biodegradable, ca. 84 % degradation (O2 consumption) 20d (ECHA)

D. Mobility in soil

- [Ethanol] : log Koc ca. 0.2 (ECHA)

E. Other adverse effects

- Not available

13. DISPOSAL CONSIDERATIONS

A. Disposal methods

- It shall be treated by incineration
- Oil water separation technology shall be applied as pre-waste treatment if it is applicable
- Stabilization and minimization treatment by incineration or similar method can be applied, if more than two kinds of designated wastes are in mixture state and it is impractical to separate them
- Make sure to incinerate completely.

B. Special precautions for disposal

- Anyone with business license number who generates industrial wastes shall treat the waste by him/herself or by entrusting to the legal entities who treat the wastes, recycle the wastes of others or install and operate the waste treatment facilities according to the Wastes Control Act
- Dispose of waste in accordance with all applicable laws and regulations.

14. TRANSPORT INFORMATION

A. UN No. (IMDG CODE/IATA DGR)

- 1170

B. Proper shipping name

- ETHANOL (ETHYL ALCOHOL) or ETHANOL SOLUTION (ETHYL ALCOHOL SOLUTION)

C. Hazard Class

- 3

D. IMDG CODE/IATA DGR Packing group

- II

E. Marine pollutant

- Not applicable

F. Special precautions for user related to transport or transportation measures

- Local transport follows in accordance with Dangerous goods Safety Management Law.
- Package and transport follow in accordance with Department of Transportation (DOT) and other regulatory agency requirements.
- EmS FIRE SCHEDULE :F-E (Non-water-reactive flammable liquids)
- EmS SPILLAGE SCHEDULE :S-D (Flammable liquids)

15. REGULATORY INFORMATION

A. National and/or international regulatory information

○ **POPs Management Law**

- [Ethanol] : Not applicable
- [Water] : Not applicable

○ **Information of EU Classification**

*** Classification**

- [Ethanol] : H225

○ **U.S. Federal regulations**

*** OSHA PROCESS SAFETY (29CFR1910.119)**

- Not applicable

*** CERCLA Section 103 (40CFR302.4)**

- Not applicable

*** EPCRA Section 302 (40CFR355.30)**

- Not applicable

*** EPCRA Section 304 (40CFR355.40)**

- Not applicable

*** EPCRA Section 313 (40CFR372.65)**

- Not applicable

○ **Rotterdam Convention listed ingredients**

- Not applicable

○ **Stockholm Convention listed ingredients**

- Not applicable

○ **Montreal Protocol listed ingredients**

- Not applicable

16. OTHER INFORMATION

A. Reference

- The information contained herein is believed to be accurate. It is provided independently of any sale of the product for purpose of hazard communication. It is not intended to constitute performance information concerning the product. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein.
- This Safety Data Sheet was compiled with data and information from the following sources: KOSHA, NITE, ESIS, NLM, SIDS, IPCS

B. Issue date

- 2021-06-03

C. Revision number and Last date revised

- 1 times, 2026-08-21

D. Other

- This SDS is prepared according to the Globally Harmonized System (GHS).
- The information and recommendations in this safety data sheet are, to the best of our knowledge, accurate as of the date of issue. Nothing herein shall be deemed to create warranty, expressed or implied, and shall not establish a legally valid contractual relationship. It is the responsibility of the user to determine applicability of this information and the suitability of the material or product for any particular purpose
- This SDS is written for assisting buyers, handlers or the third party to manage materials. No express warranty, or implied warranty of merchantability or fitness for a particular purpose is made with respect to the product or the information contained herein. The recipient of our products is responsible for observing any laws and guidelines applicable.
- The content contained in this SDS may vary by country and region, and may not be consistent with the content of the actual relevant regulations. Buyer and handlers are responsible for identifying and complying with the relevant government and local regulations